



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	841	9690	CYLINDER BLOCK	1	(Includes only standard pistons, pis	
2	22	16951A 1	DRAIN COCK (OLD DESIGN)	2		
-	22	48556	BUSHING (NEW DESIGN)	2		
-	22	32802	PIPE PLUG (NEW DESIGN)	2		
3	19	34270	EXPANSION PLUG (1-5/8" DIA.)	8		
3	19	816565	EXPANSION PLUG (1/2" DIA.)	1		
4	17	35465	DOWEL PIN	4		
5	22	72640	EXPANSION PLUG	1		
6	23	801797	BEARING UNIT (SET)	1		
7	22	48340	PLUG (7/16" SQUARE)	5		
8	22	42796	BY-PASS VALVE	1		
9	22	37682	ELBOW	1		
10		17340	LIFTER	12		
11	431	9691	CAMSHAFT	1		
12		17161	TIMING CHAIN	1		
13	43	18708	SPROCKET, CAMSHAFT	1		
14	43	17160	SPROCKET, CRANKSHAFT	1		
15	10	35339	BOLT (3/4")	3		
17	17	35312	DOWEL PIN	1		
18		17341	RESTRICTOR	6		
19		17342	RETAINER	1		
20	10	34500	SCREW	2		
21		17348	RETAINER	1		
22	10	17343	SCREW	2		
-		14149A 1	MARINE LONG BLOCK - ENGINE	1	(Includes internal parts & cylinder b	
-	27	11977A92	ENGINE GASKET SET	1		